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## No-Bolt Assembly

Metalware's No-Bolt Interlok steel shelving is a snap to assemble.

There are five easy steps:

**Installing a shelf clip on a "T" upright (one-side locking for starter or single units)** Take a shelf clip and hold the longer end up. Insert the longer end first on the "T" upright at the desired slot height. Place the shorter bottom end in the slot directly below.

**Installing 2 shelf clips on a "T" upright (two-side locking for rows of add-on units)** Place shelf clip in the opposite direction (as in the previous step) in the same slots.

**Installing a shelf** - Place 1 shelf clip (as in step 1) at the desired height on all 4 "T" uprights. Place a shelf so that each corner slides over a shelf clip. Press the shelf down firmly to allow it to lock in between shelf clips and "T" uprights.

Installation of Side Brace - Bolt side brace in an "X" style halfway up the "T" upright.

**Installation of Back Brace** - Adjust angle of back brace to appropriate angle and bolt halfway up the reverse side of the shelving unit.



INSERT CLIP



CLIP INSERTED (BACK)



CLIP (SHELF SIDE)



CLIPS (TWO SIDES)



SIDE BRACE



BACK BRACE